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W. Bolton was formerly Head of Research and Development and Monitoring at BTEC. He has also been a UNESCO consultant and is author of many successful engineering textbooks. R.A. Higgins was a Senior Lecturer in Materials Science at the College of Commerce and Technology, West Bromwich, UK. He was a Chief Metallurgist at Messrs Aston Chain and Hook Ltd., Birmingham, UK, as well as an Examiner in Metallurgy for the Institution of Production Engineers, the City and Guilds of London Institute ...

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w Develop functional block diagram. instruction list, structured text and sequential function chart programs. w Identify safety issues with PLC systems. w Identify methods used for fault diagnosis, testing and debugging. Structure of the book The figure on the following page outlines the structure of the book. W. Bolton viii Preface